iSi GmbH	Product Information	No.: VMC.I.008.e.10
Kürschnergasse 4 A-1217 Viena / Austria	Issue: September 2007	Page: 1 of 2
Non refillable 10ml (8	3g) Nitrous Oxide (N2O) filled char	ger - crimped closure

PRODUCT

10ml (8g) N2O filled charger - crimped closure Art. No.: 0080, 0084, 0085, 0087, 0088, 30601, 30602 and others.

DESCRIPTION AND USES:

A disposable steel cylinder containing nitrous oxide at high pressure. The contents are released by piercing a metal cap. Principal use is in conjunction with appliances designed for producing whipped cream for commercial and home consumption.

TECHNICAL DATA

External surface:	lacquered, colour- pink or silver
Sealing method:	Piercable metal cap, crimp closed on to neck opening
Material of body:	special deep drawing steel

DIMENSION Overall length: Body Diameter: Neck Diameter: Thickness of sealing cap:	METRIC UNITS 65,0 (± 0,5) mm 18,0 (± 0,2) mm 8,7 (± 0,2) mm 0,4 mm	US/IMPERIAL UNITS 2,56 (± 0,02) in 0,709 (± 0,008) in 0,343 (± 0,008) in 0,016 in
Internal Volume (Approx.) Net weight of N2O: Tare wt. of charger (Approx.): Gross wt. of charger (Approx.): Bursting pressure:	10,3 ml 7,5 (± 0,25) g 20 g 27,5 g > 50 MPa	0,63 in ³ 0,265 oz 0,70 oz 0,97 oz > 7250 lbf/in ²
Pressure/Temperature Characteristics at filling density of 0,75 kg/litre:	5,2 MPa at 20° C 16,5 MPa at 50° C 25,5 MPa at 70° C 38,5 MPa at 100° C 42,5 MPa at 110° C	754 lbf/in² at 68° F 2392 lbf/in² at 122° F 3697 lbf/in² at 158° F 5582 lbf/in² at 212° F 6162 lbf/in² at 230° F

NITROUS OXIDE:

Gas supplied in accordance to iSi Spec. TLV 0193 / E942 (99% N2O) USP, EU.PH.

Gas density a	t 0,1 MPa	1,836 kg/m³	at 20,0° C	0,115 lb/cu ft at 68° F
Relative dens	ity (air=1)	1,53	at 20,0° C	1,53 at 68° F
Critical tempe	rature	,	36,5° C	98° F
Molecular wei	ght	44,013		
Appearance:	vapour	colourless		
	liquid	clear		
	solid	colourless aci	cular crystals	
Odour		mildly sweet		
Taste		mildly sweet		
Fire Hazard		non-flammable	е	
Toxicity				

Non aerosol

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CAUTION:

Use cream whipper and chargers only in accordance with instruction.

Do not inhale. Misuse can be physically harmful and dangerous to your health. See toxicity note above. Do not use for any other purpose.

Do not heat. Maximum environmental temperature in use not to exceed 50° C (122° F).

Chargers are under pressure.

HANDLING AND STORAGE:

Keep cool and dry, keep out of sun and heat. Never dispose of full chargers. Never ever use force. Keep out of reach of children. Keep this packaging until use of last charger. Recyclable steel

Storage temperature limit:

maximum

50°C 122° F

TRANSPORTATION AND STORAGE

UN No.:

2037

Title:

RECEPTACLES, SMALL, CONTAINING GAS (GAS CARTRIDGES)

No dangerous goods by road and sea transport

10ml (8g) N2O filled chargers are not classified as dangerous goods, therefore it is not necessary to label, transport and storage them as dangerous goods.

This classification can be found in the UN Recommendations on the Transport of Dangerous Goods (Model Regulations). UN No. 2037 RECEPTACLES, SMALL, CONTAINING GAS (GAS CARTRIDGES) without a release device, non-refillable, Special Provision SP 191 specifies: "Receptacles, small, containing gas are not fitted with a release device. Receptacles with a capacity not exceeding 50 ml containing only non-toxic constituents are not subject to these Provisons"

The gas N2O (Nitrous Oxide) is classified according to UN Regulation as a Division 2.2 gas (non-flammable, non-toxic gases).